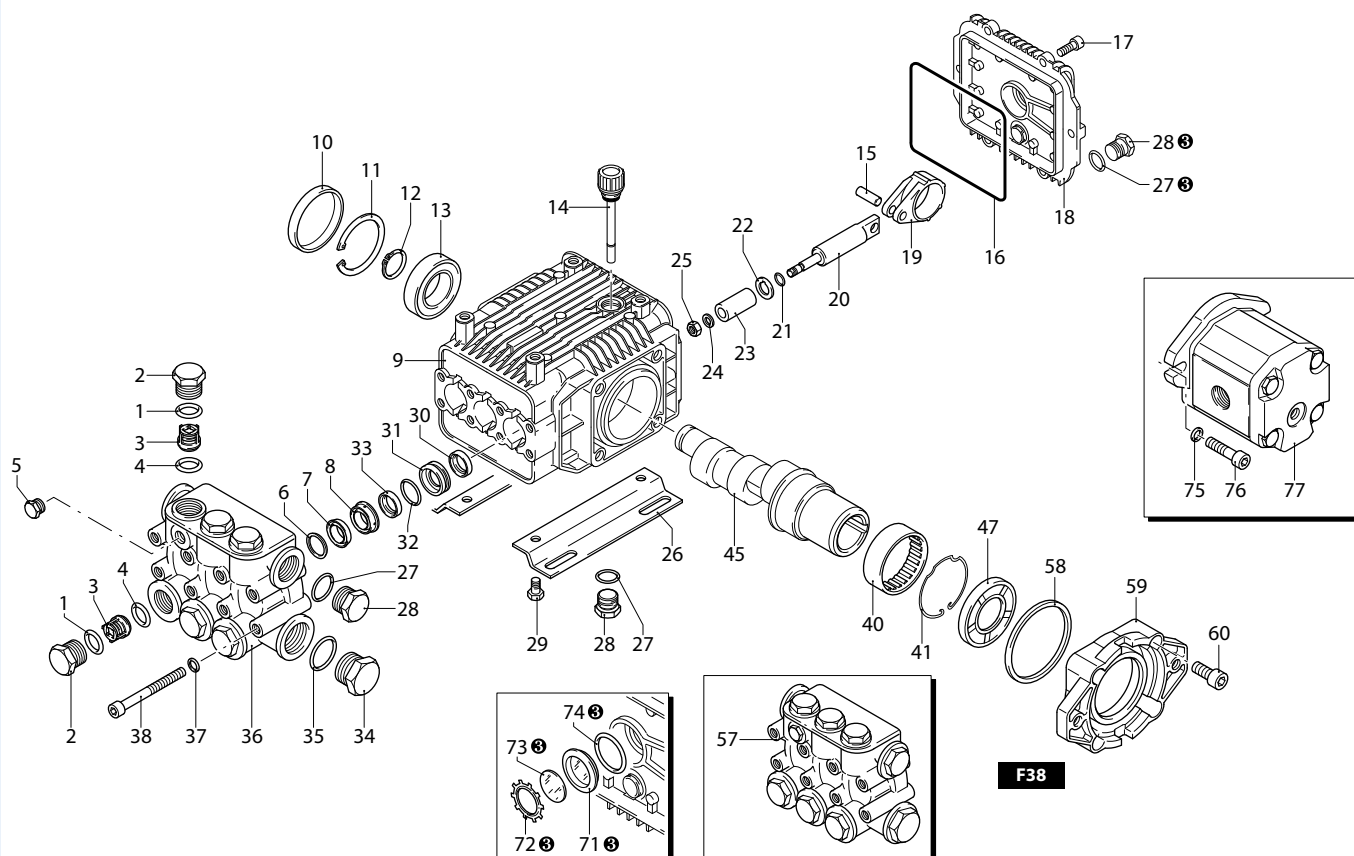
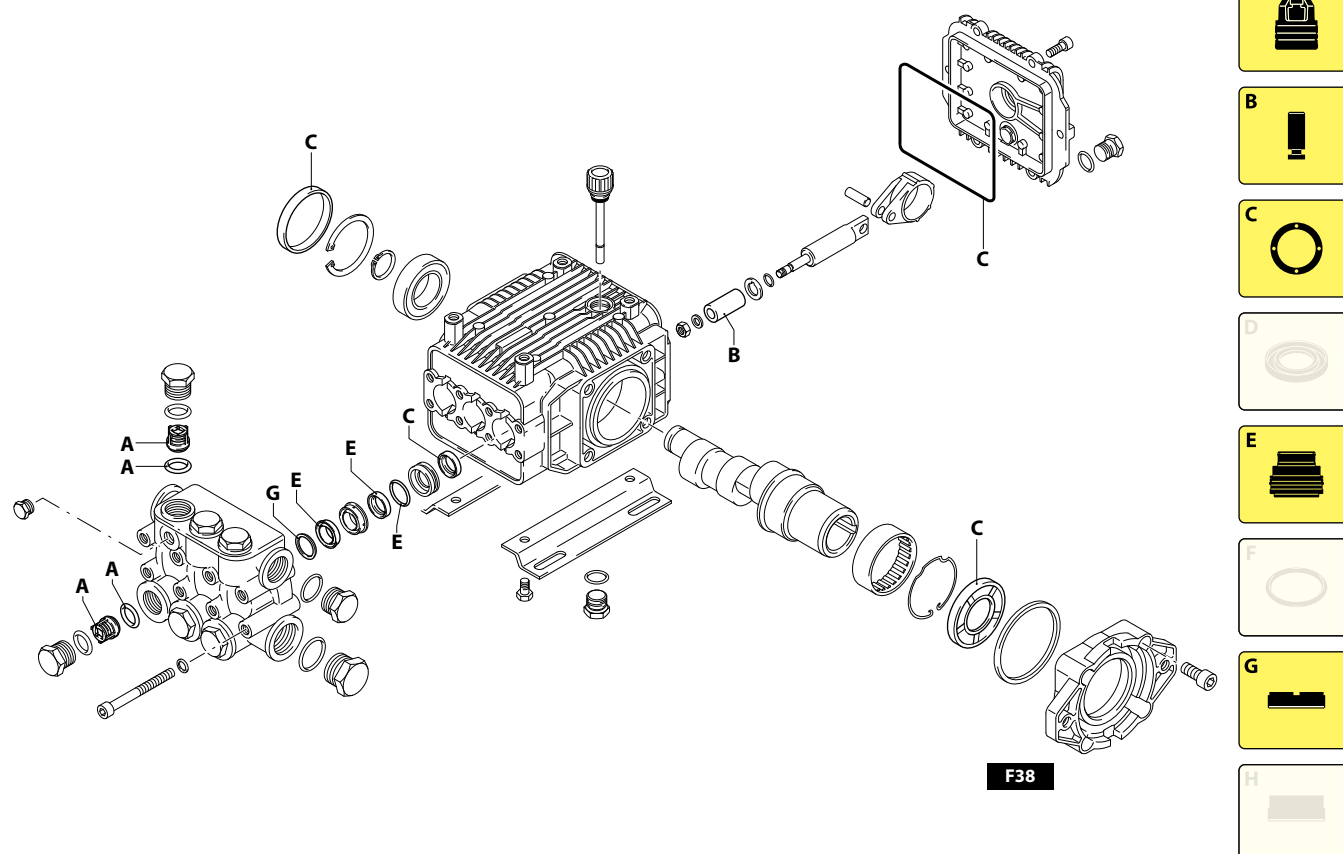




UN003085-AV

PART KITS / 配套零件



UN003086-AV

178 Series

HYD - XM

15.15



Pos. 序号	Cod. 编号	Description	描述	Qt 数量	Note 备注	Pos. 序号	Cod. 编号	Description	描述	Qt 数量	Note 备注
1	960160	O-ring	Ø 17,86x2,62	6		57	1789202	Head assembly	泵头组件	1	
2	1260160	Plug		6	C=50Nm	58	1780430	Ring	环	1	
3	1269050	Complete valve		6		59	1383550	Flange	法兰 F38	1	
4	880830	O-ring	Ø 15,54x2,62	6		60	180030	Screw	TCEI M8x20	4	
5	620301	Plug	1/8" G	1	●	71	1260250	Level gauge	油标	1	③
6	1780140	Ring	appoggio Ø18	3		72	1260430	Ring	环	1	③
7	1260220	Water seal	Ø 18	3		73	1780690	Plate	金属片	1	③
8	1780110	Piston guide	anteriore Ø 18	3		74	1140450	O-ring	Ø 20,24x2,62	1	③
9	1780010	Pump body		1		75	900270	Washer	垫圈	2	
10	1266740	Oil seal		1		76	540300	Screw	TCEI M10x30	2	
11	1260790	Ring	seeger Øi 52	1		77	4769	Motor	马达	1	(a)
12	1780550	Ring		1							
13	1780490	Bearing		1							
14	880130	Plug		1							
15	1780050	Pin		3							
16	1780510	O-ring	Ø 106x3	1							
17	1200430	Screw	TCEI M6x16	6	C=10Nm						
18	1789010	Cover	completo	1							
19	1780040	Connecting-rod	alluminio	3							
20	1780060	Piston	di guida	3							
21	480480	O-ring	Ø 4,48x1,78	3							
22	1260091	Plate		3							
23	1780080	Piston	Ø 18	3							
24	1260100	Washer		3							
25	1260110	Nut	M8	3	● C=10Nm						
26	1380141	Foot		2	Optional						
27	740290	O-ring	Ø 14x1,78	3	③						
28	1980740	Plug	3/8" G ottone	3	③ C=20Nm						
29	1263130	Screw	TE M8x12	4	Optional						
30	1260460	Oil seal		3							
31	1780120	Piston guide	posteriore Ø 18	3							
32	770260	O-ring	Ø 23,52x1,78	3							
33	1260450	Water seal	Ø 18	3							
34	820361	Plug	1/2" G ottone	1							
35	180101	O-ring	Ø 17,5x2	1							
36	1780020	Head		1							
37	1381550	Washer		8							
38	1322730	Screw	TCEI M6x60	8	C=15Nm						
40	1321190	Bearing		1	(d)						
41	1321080	Ring		1							
45	1781140	Shaft		1							
47	480671	Oil seal		1	(b)						

③ Part of part n° 1789010 / 配件号是1789010

PART KITS - 配套零件

A=KIT 1864 valves 单向阀		B=KIT 2746 pistons 柱塞		C=KIT 2787 oil seals 油封		E=KIT 2747 water seals 水封	
Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量
3	6	23	3	10	1	7	3
4	6			16	1	32	3
				30	3	33	3
				47	1		

G=KIT 2745 support rings 支撑环							
Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量
6	3						

SIMBOLOGIA - 标记

- C Tightening torque tolerance 0÷10% / 拧紧力矩公差 0÷10%
- Screw with Loxeal 55-14 / 用 Loxeal 55-14 螺丝
- (a) The drainage must be free in the tank (no counter pressure) / 排水必须在贮水池中自然排放 (没有反向压力)
- (b) Fit the seal with tool code nr. 1781000 / 用 nr. 1781000 工具进行密封
- (d) Fit with special tool code nr. 1780610 / 用特制工具 nr. 1780610

Oil - 机油			
Type / 类型	Quantity / 数量		
SAE 15W40	0,415 Kg		