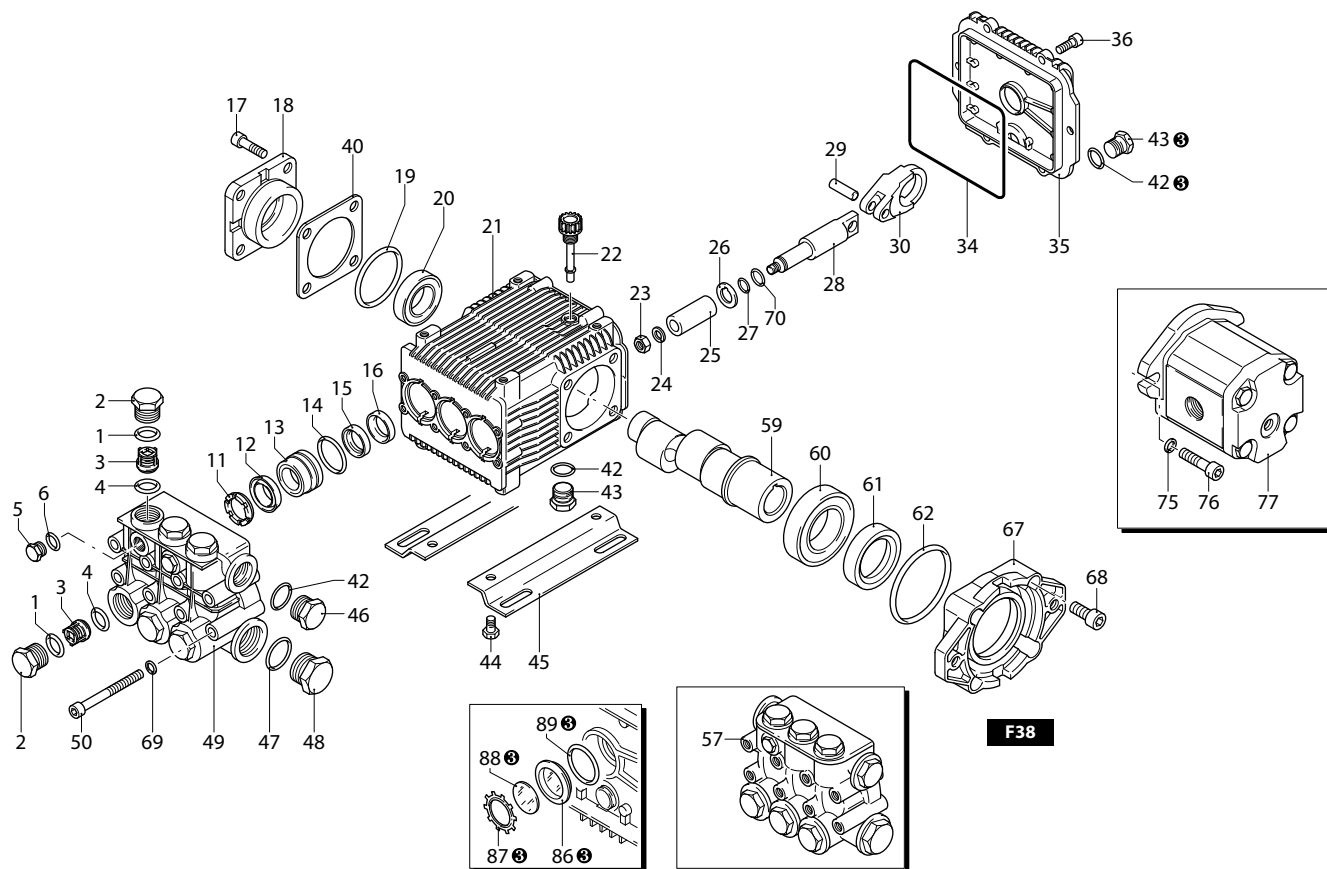
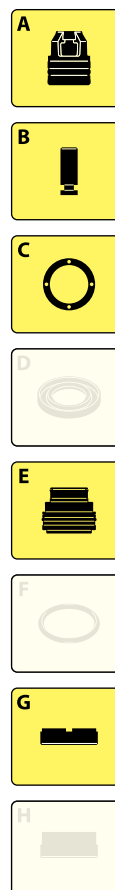
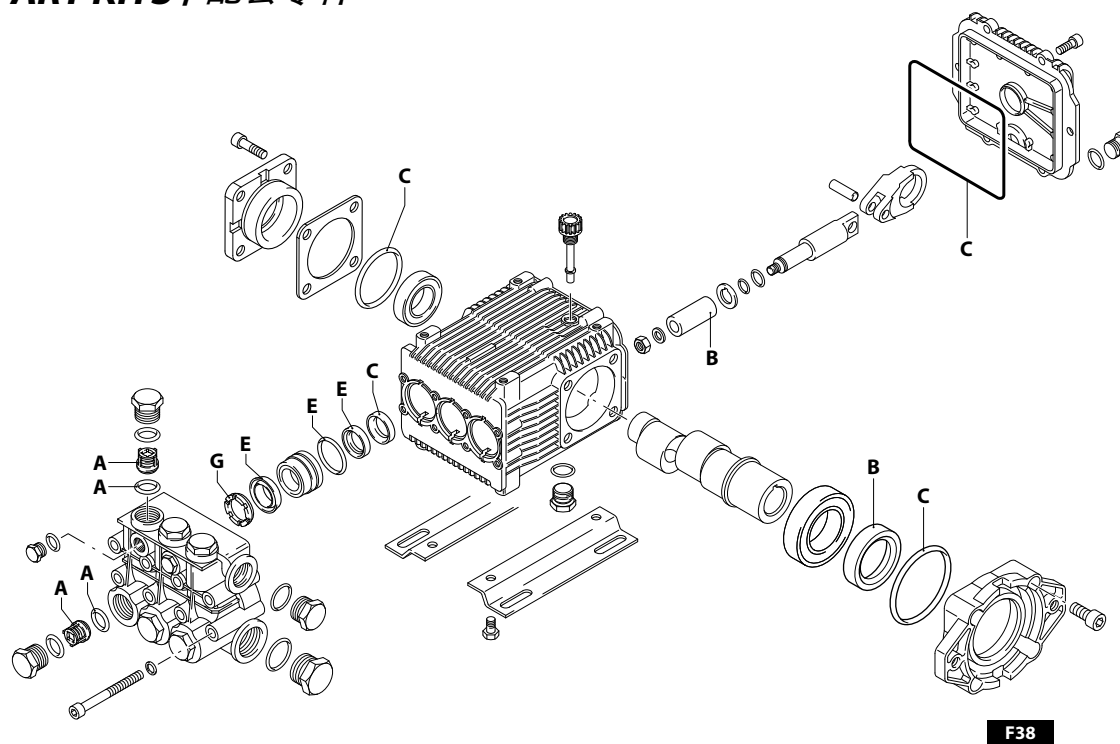




UN003105-AV

PART KITS / 配套零件



UN003106-AV

228 Series

HYD - RK

15.15

15.20

21.15



Pos. 序号	Cod. 编号	Description	描述	Qt 数量	Note 备注	Pos. 序号	Cod. 编号	Description	描述	Qt 数量	Note 备注
1	960160	O-ring	Ø 17,86x2,62	6		57	1389270	Head assembly	泵头组件	1	
2	960090	Plug		6	C=54Nm	59	2281030	Shaft	轴	1	
3	1389051	Complete valve		6		60	1383150	Bearing	轴承	1	
4	880830	O-ring	Ø 15,54x2,62	6		61	621170	Oil seal	油封	1	(b)
5	880581	Plug	1/4" G	2	● C=15Nm	62	1380220	O-ring	Ø 72,75x1,78	1	
6	820510	O-ring	Ø 10,82x1,78	2		67	1383550	Flange	F38	1	
11	960110	Ring	appoggio Ø18	3		68	180030	Screw	TCEI M8x20	4	
12	1382740	Water seal	Ø 18	3		69	1381850	Washer		8	
13	1380090	Piston guide	Ø 18	3		70	1080401	Ring	antiestrusione	3	
14	961240	O-ring	Ø 31,47x1,78	3		75	900270	Washer		2	
15	880330	Water seal	Ø 18	3		76	540300	Screw	TCEI M10x30	2	
16	1383130	Ring	tenuta	3		77	4769	Motor		1	(a)
17	850370	Screw	TCEI M8x16	8	C=24,5Nm	86	1260250	Level gauge		1	Ⓢ
18	1380050	Support	cuscinetto chiuso	1		87	1260430	Ring		1	Ⓢ
19	640030	O-ring	Ø 59,99x2,62	1		88	1780690	Plate		1	Ⓢ
20	2280340	Bearing		1		89	1140450	O-ring	Ø 20,24x2,62	1	Ⓢ
21	1382770	Pump body		1							
22	880130	Plug		1							
23	962010	Nut		3	● C=20Nm						
24	962000	Washer		3							
25	1380940	Piston	Ø 18	3							
26	1380950	Plate		3							
27	600180	O-ring	Ø 7,66x1,78	3							
28	1380920	Piston	di guida	3							
29	1380060	Pin		3							
30	1383050	Connecting-rod	alluminio	3							
34	1780510	O-ring	Ø 106x3	1							
35	1789010	Cover	completo	1							
36	1343510	Screw	TCEI M6x14	6	C=10Nm						
40	1380120	Shim 0.10 mm		1÷3							
	1380130	Shim 0.20 mm		1÷3							
	1380530	Shim 0.25 mm		1÷3							
	1382810	Shim 0.05 mm		1÷3							
42	740290	O-ring	Ø 14x1,78	3	Ⓢ						
43	1980740	Plug	3/8" G ottone	2	Ⓢ C=20Nm						
44	1263130	Screw	TE M8x12	4	Optional						
45	1380141	Foot		2	Optional						
46	1980740	Plug	3/8" G ottone	1	● C=25Nm						
47	180101	O-ring	Ø 17,5x2	1							
48	820361	Plug	1/2" G ottone	1	● C=40Nm						
49	1381071	Head		1							
50	820150	Screw	TCEI M8x70	8	C=24,5Nm						

Ⓢ Part of part n° 1789010 / 配件号是1789010

PART KITS - 配套零件

A=KIT 2864 valves 单向阀		B=KIT 2757 pistons 柱塞		C=KIT 1856 oil seals 油封		E=KIT 1857 water seals 水封	
Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量
3	6	25	3	16	3	12	3
4	6			19	1	14	3
				34	1	15	3
				61	1		
				62	1		

G=KIT 1829 support rings 支撑环							
Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量	Pos. 序号	Q.ty 数量
11	3						

SIMBOLOGIA - 标记

- C Tightening torque tolerance 0÷10% / 拧紧力矩公差 0÷10%
- Screw with Loxeal 55-14 / 用 Loxeal 55-14 螺丝
- (a) The drainage must be free in the tank (no counter pressure) / 排水必须在贮水池中自然排放 (没有反向压力)
- (b) Fit the seal with tool code nr. 1781000 / 用 nr. 1781000 工具进行密封

Oil - 机油			
Type / 类型	Quantity / 数量		
SAE 15W40	0,43 Kg		